

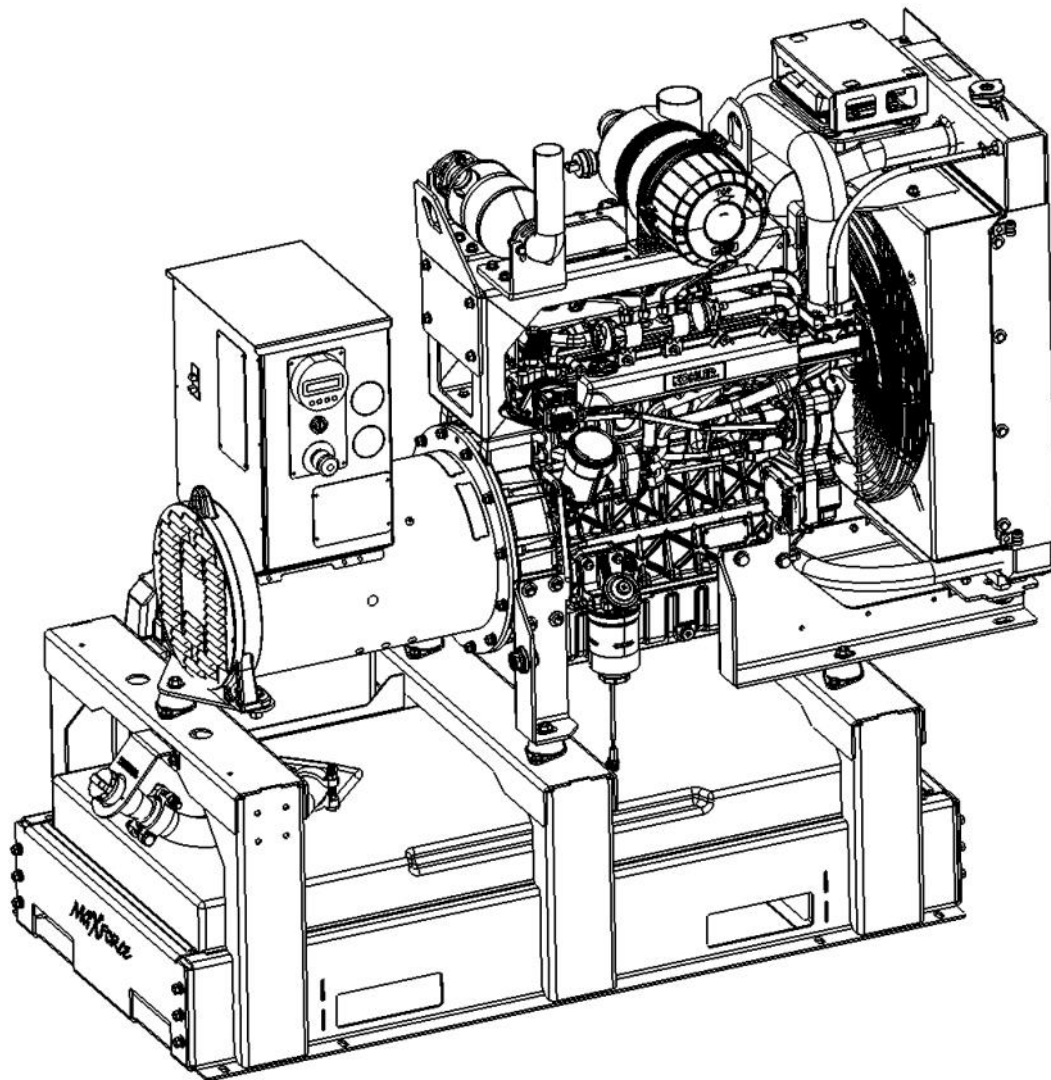
MAXFORCE 40 kW GENERATOR



Product Description

GENERATOR, MAXFORCE 40KW, KOHLER

Operation & Parts



M90700-40-B

2845 W Service Rd Eagan, MN 55121

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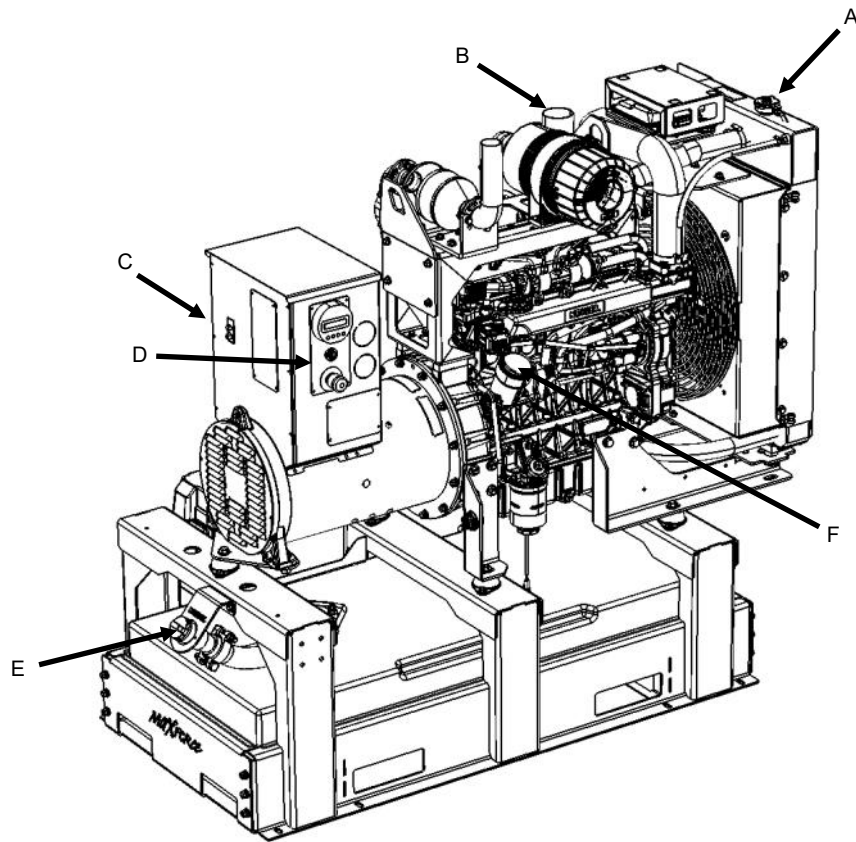
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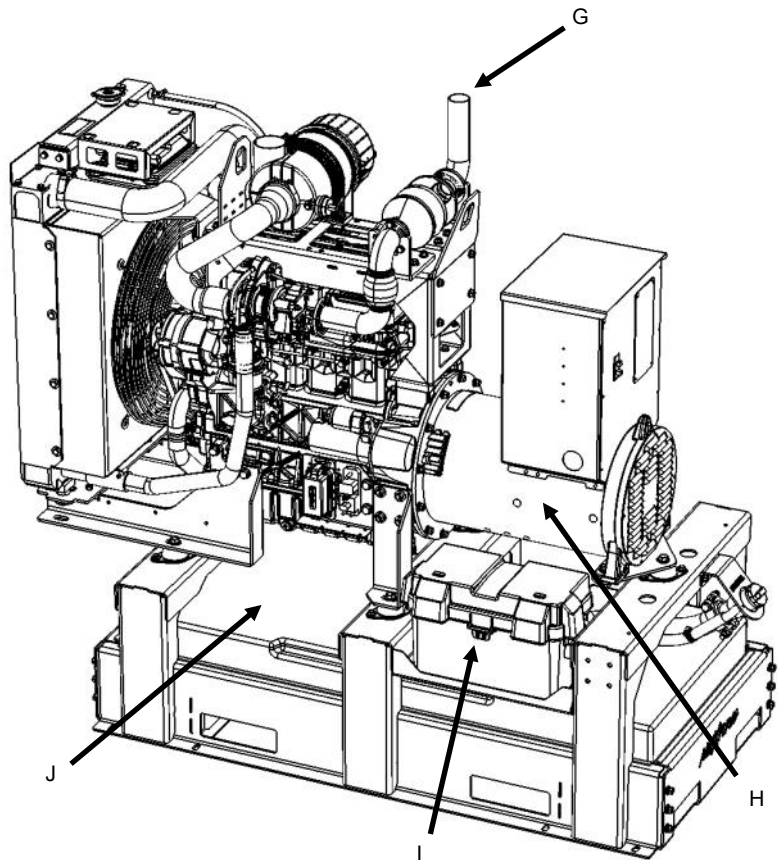
Warranty 20

**For parts, service, and technical assistance,
contact your equipment distributor:**

Equipment Layout



Generator Components	
A	Radiator Fill Cap
B	Engine Air Intake
C	Main Disconnect
D	Control Panel
E	Fuel Fill
F	Engine Oil Filter
G	Engine Exhaust
H	Alternator
I	12V Battery
J	Fuel Tank



Specifications

Generator

Watts	35,000
Volts	220 V
Phase	Three
PF	0.8
Amps	115 A
Hertz	60 Hz

Engine

Model	Kohler 2504
Starting System	12 Volt
Fuel	Diesel
Oil Type	Refer to engine manual
Oil Capacity	12.2 QTs
Coolant Type	Refer to engine manual

Alternator

Prime kVA	49
Leads	12
Voltage Regulator Type	AVR
Excitation System	Brushless
Efficiency	88.6% @ 0.8 PF

Safety

General Safety Information

READ THE MANUAL

- Ensure any operator of this equipment has read and understands the manual before operating.
- Do not attempt to repair or modify this equipment without consulting the manual.

EQUIPMENT MISUSE HAZARD

- Equipment misuse can cause the equipment to rupture or malfunction and result in serious injury.
- This equipment is for professional use only.
- Read all instruction manuals, tags, and labels before operating the equipment.
- Use the equipment only for its intended purpose. If you are not sure, call your equipment distributor.
- Do not alter or modify this equipment. Use only genuine OEM parts.
- Check equipment daily. Repair or replace worn or damaged parts immediately.
- Comply with all applicable local, state, and national fire, electrical, and safety regulations

FUEL HAZARD

- The fuel used in this unit is combustible and when spilled on a hot surface can ignite and cause a fire.
- Do not fill the fuel tank while the engine is running or hot.

EXHAUST HAZARD

- The exhaust contains poisonous carbon dioxide which is colorless and odorless.
- Do not operate this equipment in a closed building.

FIRE AND EXPLOSION HAZARD

- Improper grounding, poor ventilation, open flames or sparks can cause a hazardous condition and result in a fire or explosion and serious injury.
- Keep the generator area free of debris, including solvent, rags and uncontained fuel.

NOISE HAZARD

- Wear hearing protection when operating this equipment.

ELECTRICAL SHOCK HAZARD

- This equipment creates high voltage that can cause fatal electric shock.
- Do not attempt to service or repair the alternator while the engine is running.
- Be sure the equipment is properly grounded according to applicable national electrical code.

Equipment Hazards & Warnings

DANGER

- Hot oil under pressure – will cause severe injury or death. Do not remove valves, caps, plugs or piping while compressor is running or pressurized.
- Hot exhaust system. Allow system to cool down before attempting to perform maintenance on engine.
- Discharge air used for breathing will cause severe injury or death. Consult your generator dealer for additional filtration to meet OSHA standards.

WARNING

- Read the operators manual before starting this unit. Failure to adhere to instructions can result in severe personal injury.
- E-stop button should only be used in the case of an emergency.
- On shutdown, close compressed air vented ball valve
- Drive belts in rotation. Switch off engine and disconnect battery before attempting to work or perform maintenance on the compressor package.
- Hoses under pressure. Relieve system pressure before disconnecting or replacing air and oil hoses.

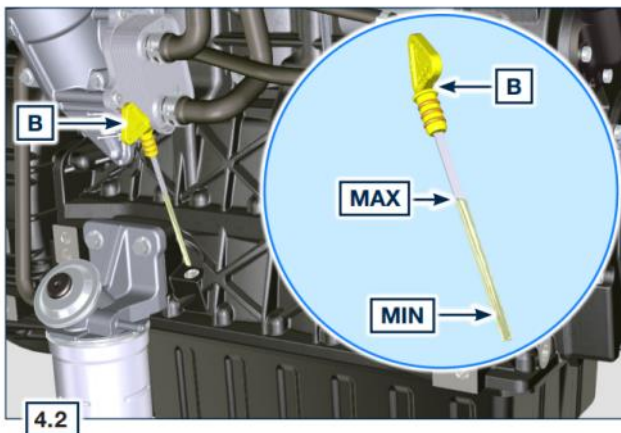
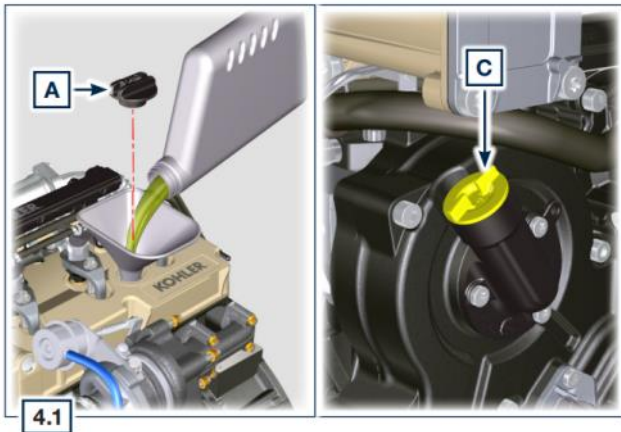
CAUTION

- To avoid electrical shock, disconnect battery prior to electrical system service
- High voltage present. Do not attempt to perform maintenance on alternator while engine is running.

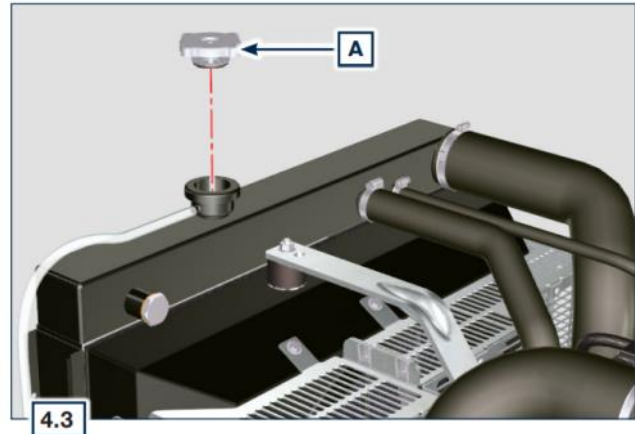
Operation

Pre-Start Up Inspection

Before starting generator, check the oil level in the engine and air compressor. The oil level in the engine should be between the low and high marks on the engine oil dipstick (B). If the engine is low on oil, add oil to the engine at either cap A or C. Check the oil on the oil dipstick again after filling to ensure it is at the proper level.



Engine oil fill level



Radiator cap location

CAUTION

- Do not remove the radiator cap when engine is hot!

Check the coolant level in the engine radiator. The coolant level should be visible once the radiator cap is removed.

Visually inspect all hoses and belts for cracks or damage. Remove any tools, rags, or other material resting on the engine alternator. Verify the main disconnect breaker is in the OFF position.

Starting Procedure

Start the engine using the key switch on the control panel. The digital display will indicate when the engine is OK to start after the glow plugs have warmed. The engine will automatically raise from idle speed to an operating speed of 1800 rpm. Allow engine to warm up 2-5 minutes before any load is applied. Switch the main disconnect breaker to the ON position.

Shutdown procedure

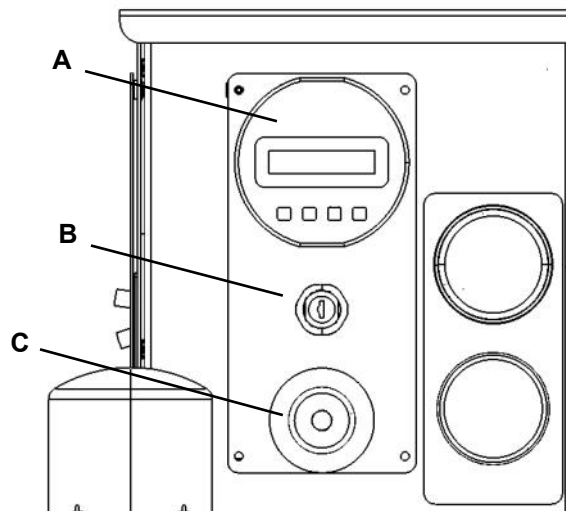
After shutting down electrical equipment, switch the main breaker to the OFF position. Allow the engine to idle for 1-2 minutes. Shut the engine down using the key switch.

NOTICE

On Shutdown

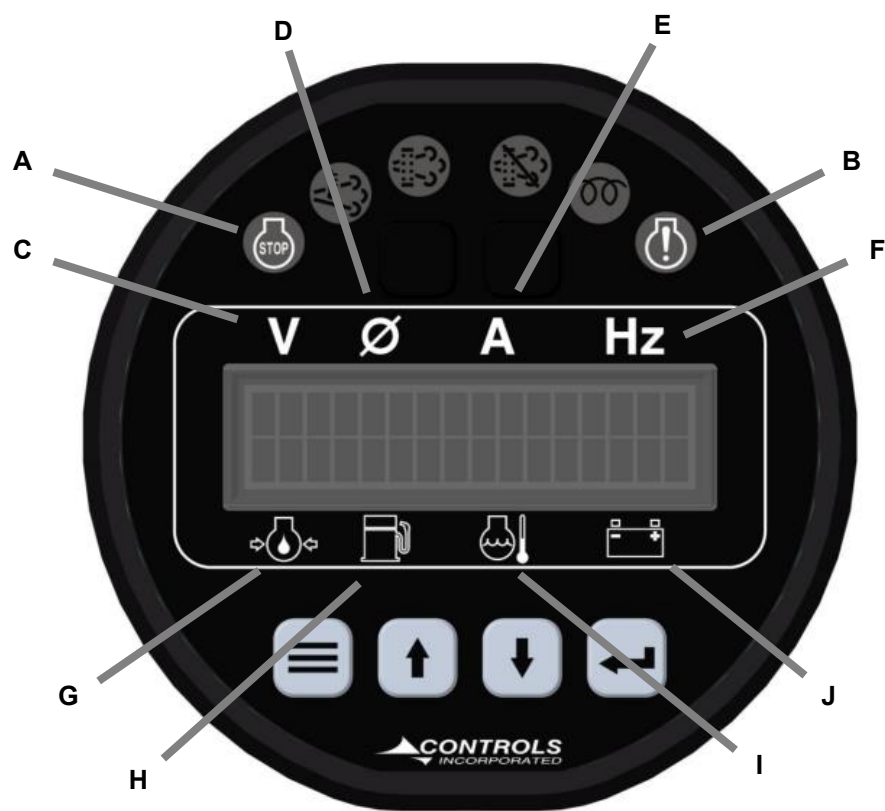
The red E-STOP pushbutton should only be used to shut down the generator in an emergency.

Control Panel Layout



A	Controller
B	Key Switch
C	E-STOP

Controller Layout



A	Engine Shutdown Fault (Red)
B	Engine Warning Fault (Yellow)
C	Voltage On Displayed Phase
D	Current Phase Displayed
E	Amps On Displayed Phase
F	Generator Frequency
G	Engine Oil Pressure
H	Fuel Level
I	Engine Coolant Temperature
J	Battery Voltage

Maintenance

Engine Maintenance — Kohler 2504

Item	Check	Replace	Replacement Part Number
Engine Oil	DAILY	500 Hrs.	SEE BELOW CHART
Engine Oil Filter	-	500 Hrs.	V90700-54
Engine Fuel Filter	500 Hrs.	500 Hrs.	V90700-53
Engine Air Filter (Primary)	100 Hrs.	500 Hrs.	V90700-55
Engine Air Filter (Secondary)	100 Hrs.	500 Hrs.	V90700-56

Maintenance Kits

Item	Kit Number
Kohler 2504 Engine Maintenance Kit (Bi-Annual) Includes: 10W-30 oil, oil filter, air filter (primary and secondary), fuel filter	S90700-15

Recommended Oil		
Viscosity	SAE	15W-40 (-15° C ÷ +50° C) 10W-30 (-25° C ÷ +40° C) 10W-40 (-25° C ÷ +50° C) 5W-30 (-30° C ÷ +40° C) 0W-40 (-40° C ÷ +50° C)

Troubleshooting

Engine

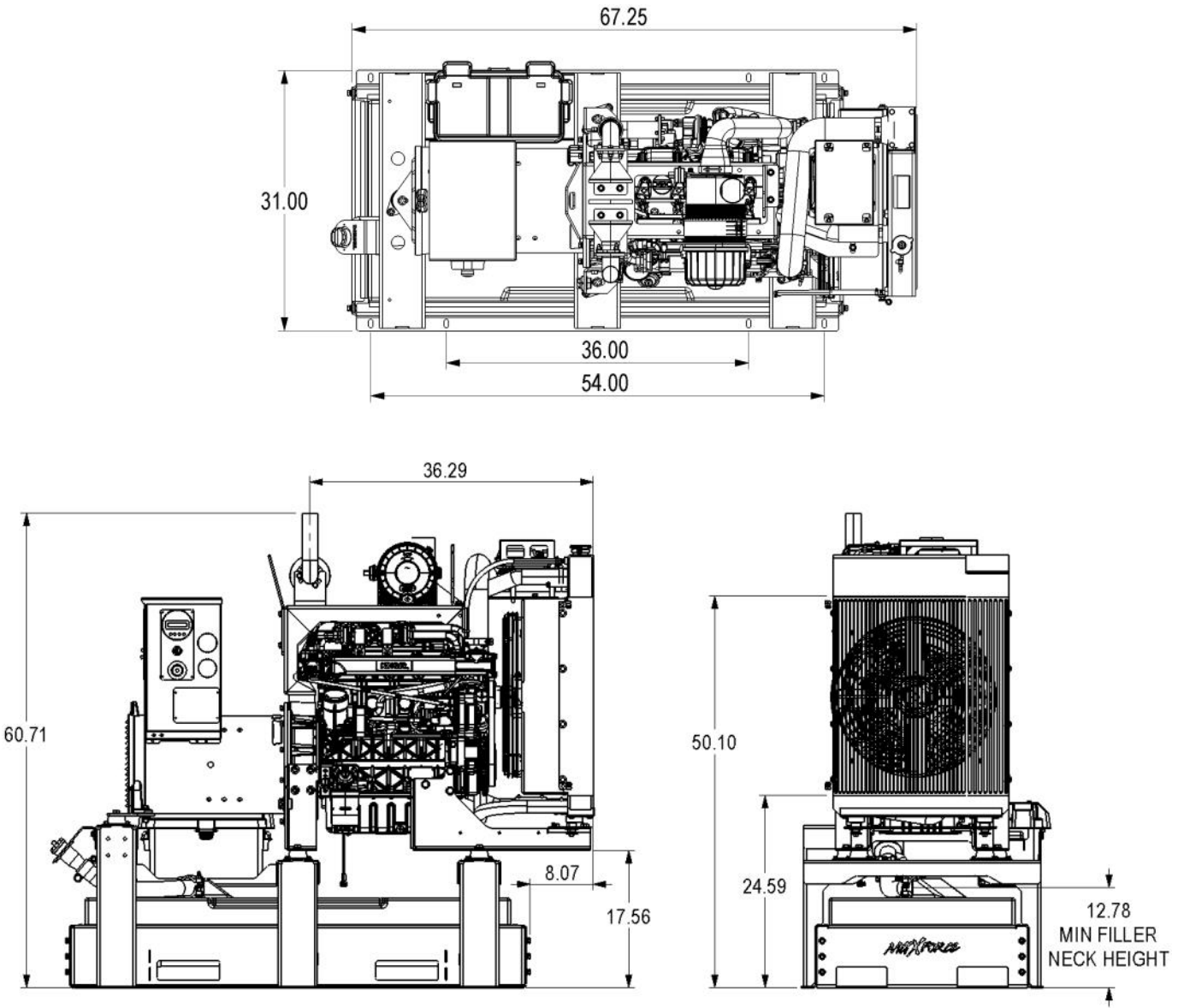
Problem	Cause	Solution
The engine does not start	Sulphated battery terminals corroded	Clean the battery terminals
	Battery voltage too low	Recharge or replace battery
	Low fuel level	Refuel
	Frozen fuel	Contact dealer
	Clogged fuel filter	Replace with a new filter
	Air suction in fuel system	Contact dealer
	Clogged air filter	Replace with a new filter
	Clogged pipes	Contact dealer
	Open fuse	Relace with a new fuse
	Intake or exhaust system clogged	Contact dealer
Engine doesn't rev up	Safety protocol in starting	Wait some seconds
RPM instability at idle speed	Clogged fuel pipes	Contact dealer
Low idle speed	Clogged fuel pipes	Contact dealer
	Poor quality fuel	Clean the tank and refuel with quality fuel
Blue smoke	High oil sump level	Replace the engine oil
	Clogged air filter	Replace with a new filter
Excessive fuel consumption	Clogged air filter	Replace with a new filter
	High oil sump level	Replace the engine oil
Engine lost its initial performance	Clogged air filter	Replace with a new filter
	Clogged fuel pipes	Contact dealer
	Cheap fuel	Clean the tank and refuel with quality fuel
	High oil sump level	Replace the engine oil
Slow acceleration	Clogged fuel filter	Replace the fuel filter
Engine jerking	Clogged fuel pipes	Contact dealer
Engine overheats	Insufficient coolant level	Fill up to the level
	High oil sump level	Replace the engine oil
	Clogged radiator	Clean the radiator

Alternator

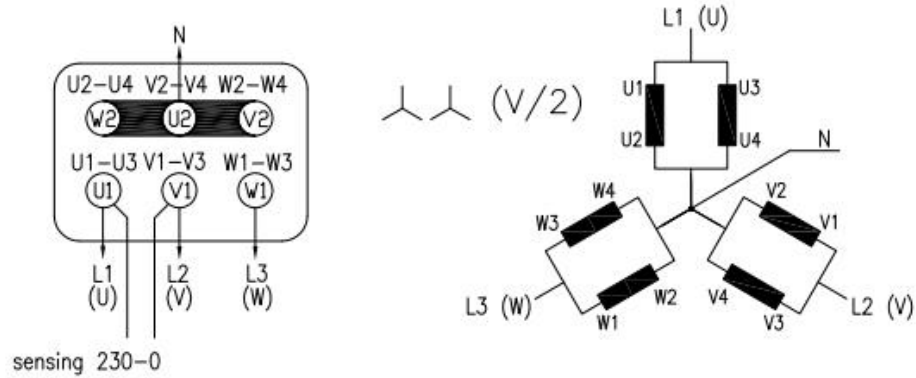
Problem	Cause	Solution
NO VOLTAGE	Faulty AVR	Check the fuse Replace the AVR
	Faulty rectifier bridge and/or surge suppressor	Check rectifier bridge
	Faulty stator exciter	Contact dealer
	Main winding fault	Contact dealer
	Demagnetized machine	Contact dealer
	Broken connections	Check all connections
	Reference voltage is not set at desired value	Adjust voltage with potentiometer «V» on the AVR;
	Under-frequency protection not properly adjusted	Check / adjust, the value of under-frequency protection for 50Hz (60Hz) nominal frequency.
LOW VOLTAGE	Engine speed low	Check the engine speed (voltage frequency)
	Faulty AVR	Replace the AVR
	Reference voltage is not set at desired value	Adjust voltage with potentiometer «V» on the AVR
	Sensing connection open circuit	Check the sensing connections
HIGH VOLTAGE	Faulty AVR	Replace the AVR
UNSTABLE VOLTAGE	AVR stability incorrectly set	Check the correct Dip switches position, adjust stability with ST trimmer
	Engine speed unstable	Check with the frequency meter if there are oscillations in engine speed
	Faulty AVR	Replace the AVR

Technical Data

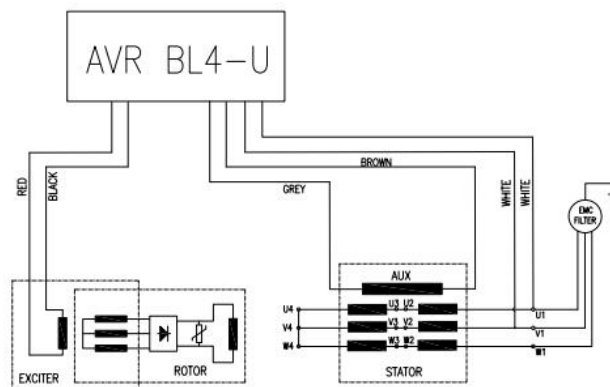
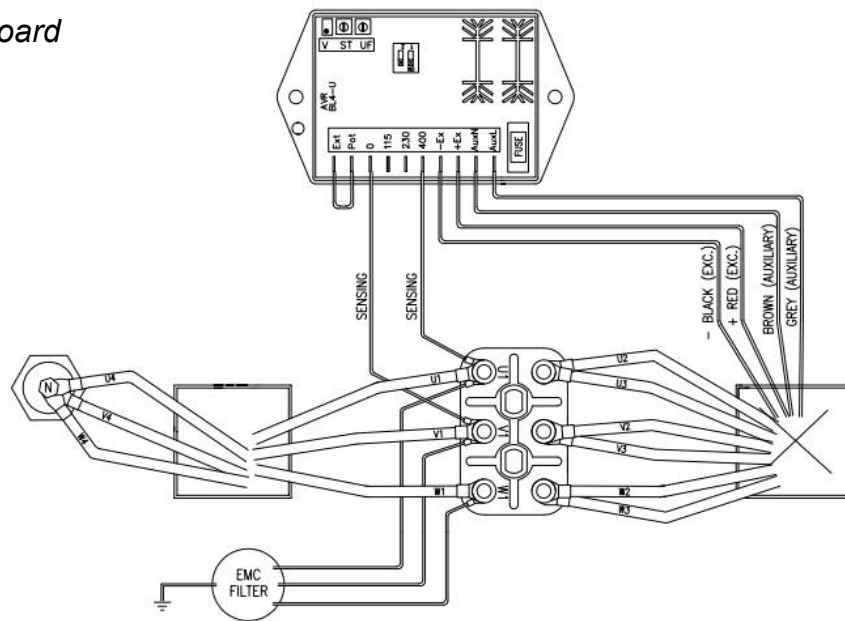
Generator Dimensions



Alternator Wiring—High Voltage

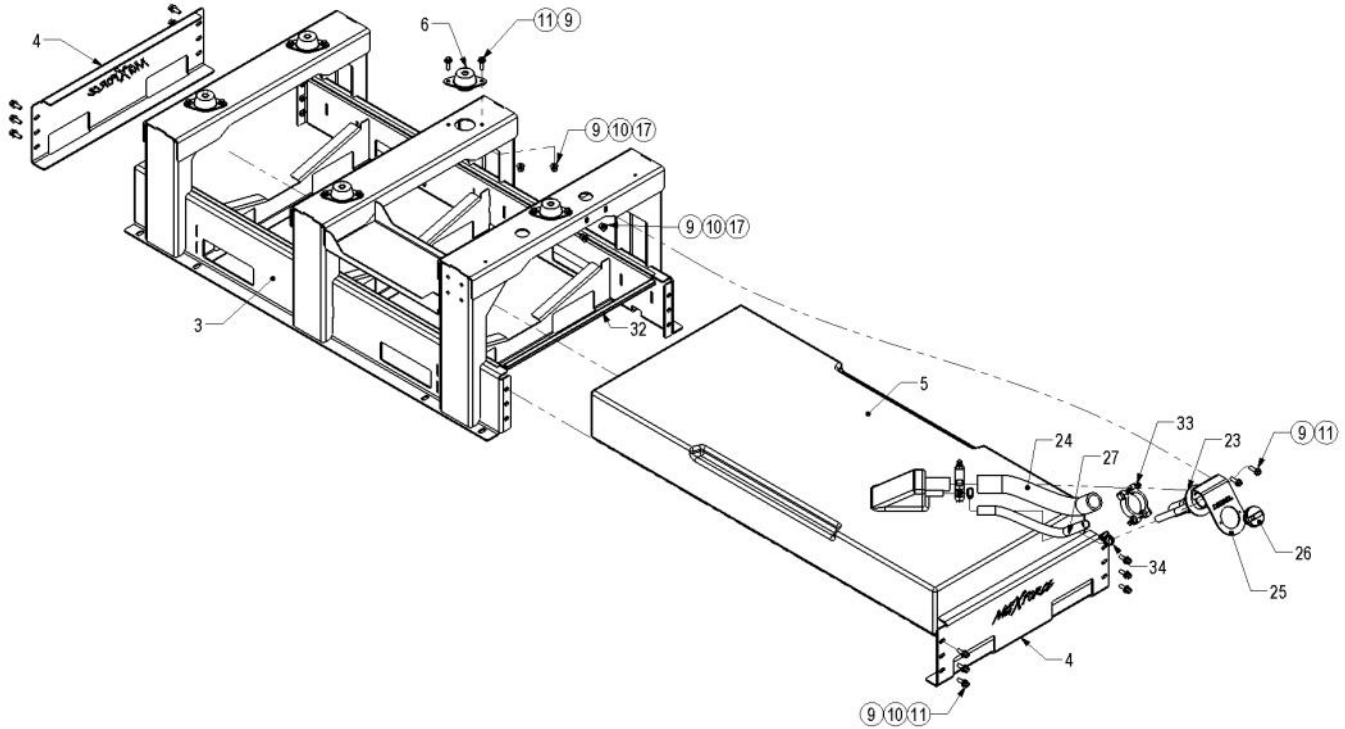


Alternator Wiring—AVR Board

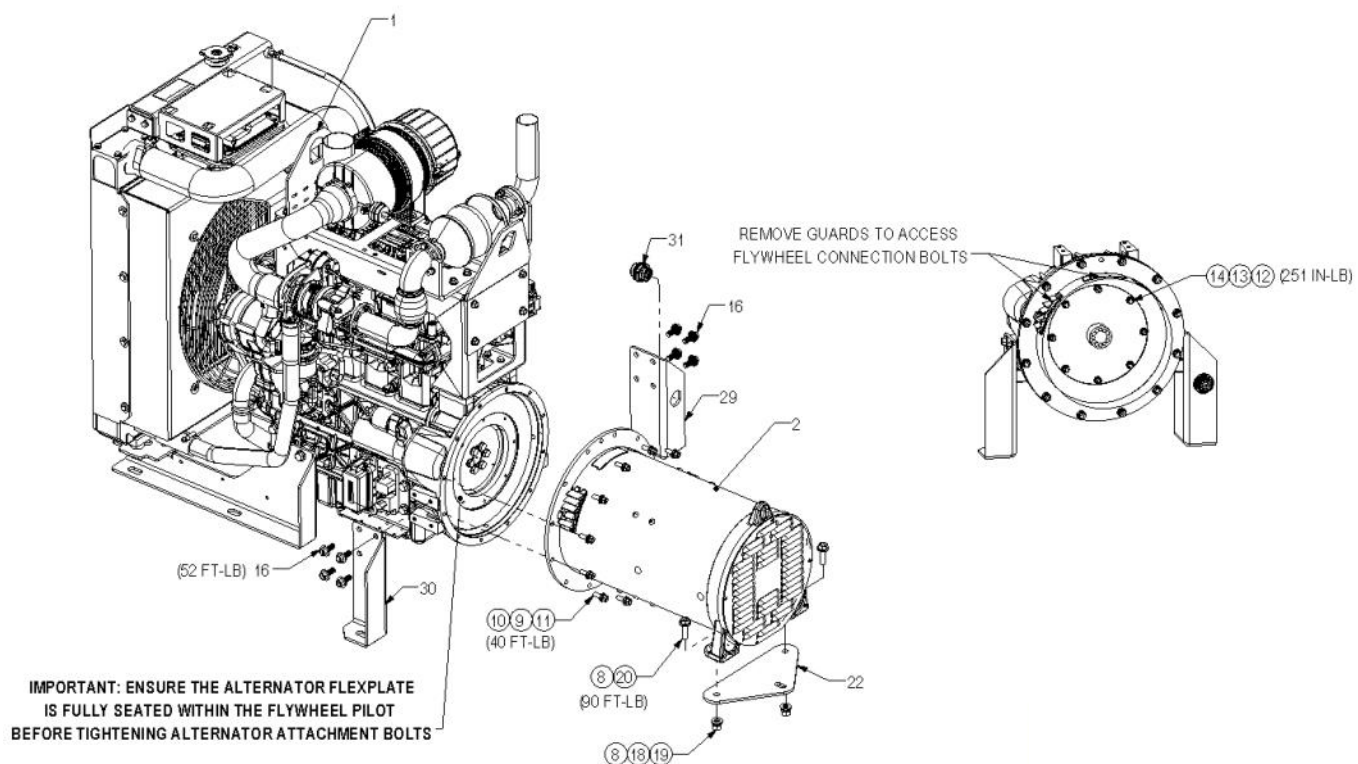


Parts

Frame and Fuel Tank



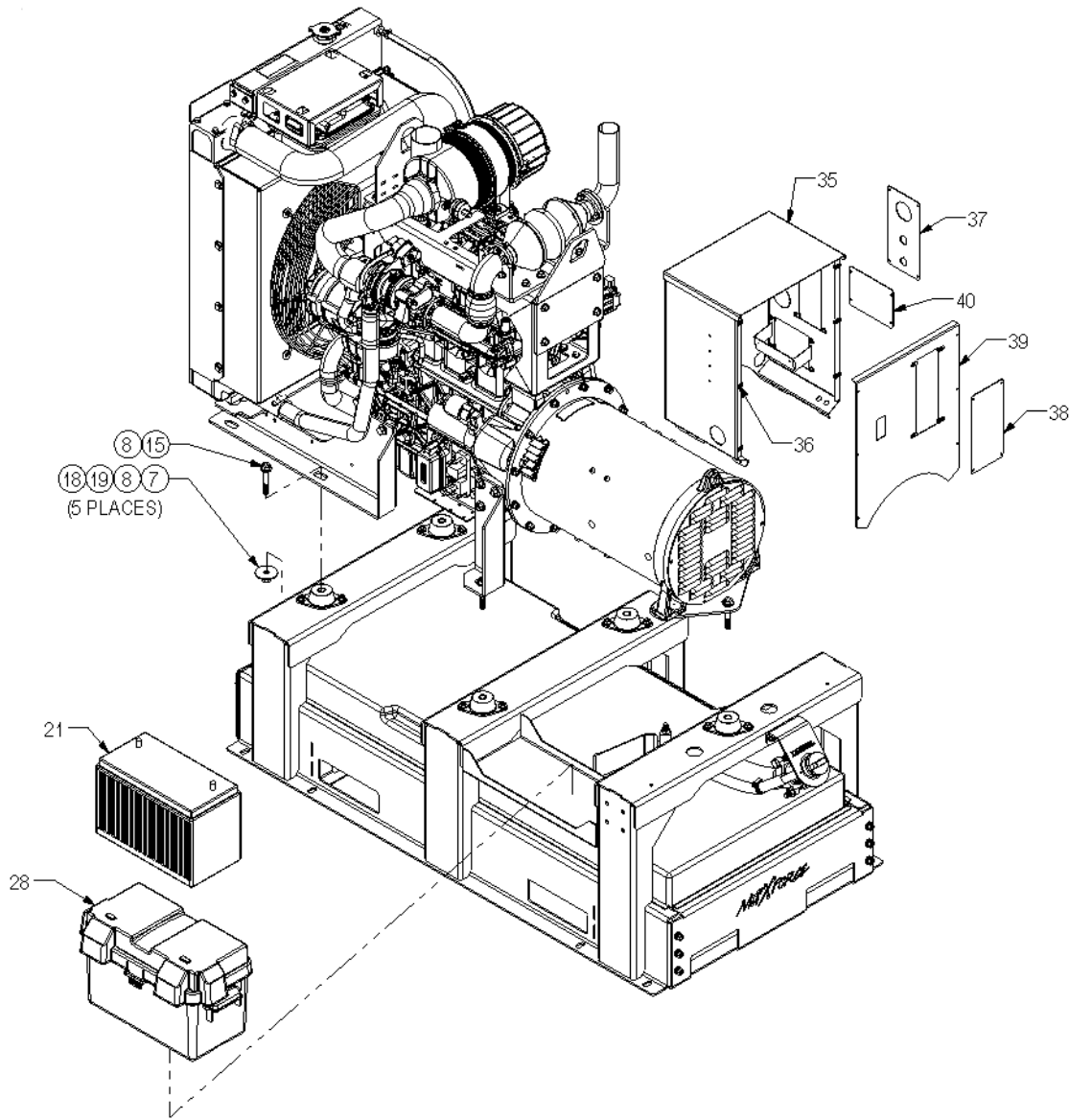
Ref.	Part no.	Description	Qty
3	C90700-40	GENSET FRAME WELDMENT, 40 GAL TANK	1
4	C90700-03	FRAME, END RAIL, MAXFORCE	2
5	V90700-04	DIESEL FUEL TANK, 40 GAL, NATURAL COLOR	1
6	V90700-02	VIBRATION ISOLATOR	5
9	V90799-03	FLAT WASHER	48
10	V90799-02	SPLIT LOCK WASHER	36
11	V90799-01	HEX BOLT	36
17	V90799-04	HEX NUT	12
23	V90700-12	FUEL FILLER NECK, DIESEL	1
24	V90726-03_1	FILLER NECK FUEL LINE	1
25	W90700-62	FILLER NECK MOUNT	1
26	V90726-02	FUEL FILLER CAP, DIESEL, GREEN	1
27	V90726-04_1	FILLER NECK VENT LINE	1
32	V90700-08	RUBBER PUSH ON SEAL	1
33	700150	DOUBLE BOLT CLAMP	2
34	WDC#10	#10 HOSE CLAMP	2



Ref.	Part no.	Description	Qty
1	V90700-40	ENGINE, KOHLER 2504 DIESEL, TIER IV F	1
2	V90700-05	ALTERNATOR	1
8	V90799-12	FLAT WASHER	14
9	V90799-03	FLAT WASHER	48
10	V90799-02	SPLIT LOCK WASHER	36
11	V90799-01	HEX BOLT	36
12	V90799-07	FLAT WASHER	8
13	V90799-06	SPLIT LOCK WASHER	8
14	V90799-05	HEX BOLT	8
16	V90799-08	FLANGE BOLT, SERR	8
18	V90799-11	SPLIT LOCK WASHER	7
19	V90799-13	HEX NUT	7
20	V90799-10	HEX BOLT	2
22	C90700-11	ALTERNATOR REAR MOUNT PLATE, SK	1
29	C90700-12	REAR MOTOR MOUNT, RIGHT	1
30	C90700-13	REAR MOTOR MOUNT, LEFT	1

Parts — Cont.

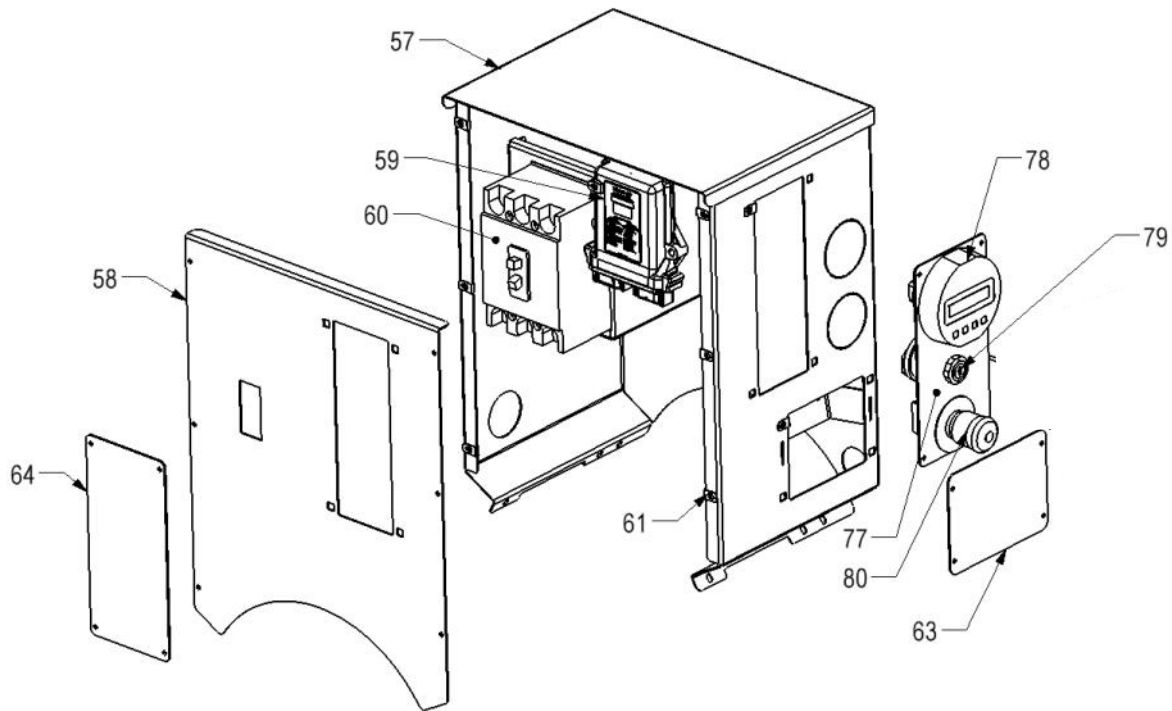
Battery & Belt Guard



Ref.	Part no.	Description	Qty
7	V90700-03	SNUBBING WASHER, VIBRATION ISOLATOR	5
8	V90799-12	FLAT WASHER	14
15	V90799-09	HEX BOLT	5
18	V90799-11	SPLIT LOCK WASHER	7
19	V90799-13	HEX NUT	7
21	V90700-10	BATTERY	1
28	V90700-11	BATTERY BOX	1
35	C90700-34	GENERATOR DISCONNECT PANEL WELDMENT	1
36	V90700-36	CLIP ON NUT	18
37	C90700-36	CONTROLLER FACEPLATE	1
38	C90700-38	CONTROLS FACEPLATE, BLANK	1
39	C90700-33	GENERATOR DISCONNECT PANEL, FRONT PNL	1
40	C90700-37	AVR COVER PLATE	1

Parts — Cont.

Control Box Assembly



Ref.	Part No.	Description	Qty
57	C90700-34	GENERATOR DISCONNECT PANEL WELDMENT	1
58	C90700-33	GENERATOR DISCONNECT PANEL, FRONT PNL	1
59	XCAN-AC	XCAN MODULE	1
60	CC3100	CIRCUIT BREAKER	1
61	V90700-36	CLIP ON NUT	9
63	C90700-37	AVR COVER PLATE	1
64	C90700-38	CONTROLS FACEPLATE, BLANK	1
77	C90700-36	CONTROLLER FACEPLATE	1
78		GENERATOR CONTROLLER	1
79		KEY SWITCH	1
80	M22-PVT	EMERGENCY STOP	1

Notes

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Warranty

MaxForce warrants all equipment listed in this manual which is manufactured by MaxForce and bearing its name to be free from defects in material and workmanship on the date of sale by MaxForce or authorized distributor to the original purchaser for use. With the exception of any special extended or limited warranty published by MaxForce, MaxForce will, for a period of twelve months from the date of sale, repair or replace any part of the equipment determined by MaxForce to be defective. This warranty applies only when the equipment is installed, operated and maintained in accordance with MaxForce's written recommendations.

This warranty does not cover, and MaxForce shall not be liable for general wear and tear, or any malfunction, damage or wear caused by faulty installation, misapplication, abrasion, corrosion, inadequate or improper maintenance, accident, tampering, or substitution of non-MaxForce component parts. Nor shall MaxForce be liable for malfunction, damage or wear caused by the incompatibility of equipment with structures, accessories, equipment or materials not supplied by MaxForce, or the improper design, manufacture, installation, operation or maintenance or structures, accessories, equipment or materials not supplied by MaxForce.

This warranty is conditioned upon the prepaid return of the equipment claimed to be defective to an authorized MaxForce distributor for verification of the claimed defect. If the claimed defect is verified, MaxForce will repair or replace free of charge any defective parts. The equipment will be returned to the original purchaser transportation prepaid. If inspection of the equipment does not disclose any defect in material or workmanship, repairs will be made at a reasonable charge, which charges may include the costs of parts, labor and transportation.

MaxForce's sole obligation and buyer's sole remedy for any breach of warranty shall be as set forth above. The buyer agrees that no other remedy (including, but not limited to, incidental or consequential damages for lost profits, lost sales, injury to person or property, or any other incidental or consequential loss) shall be available. Any action for breach of warranty must be brought within two (2) years of the date of sale.

MaxForce makes no warranty, and disclaims all implied warranties of merchantability and fitness for a particular purpose in connection with accessories, equipment, materials or components sold but not manufactured by MaxForce. These items sold, but not manufactured by MaxForce (such as electric motors, gas engines, switches, hose, hydraulic components, etc.) are subject to the warranty, if any, of their manufacturer. MaxForce will provide purchaser with reasonable assistance in making any claim for breach of these warranties.

In no event will MaxForce be liable for indirect, incidental, special or consequential damages resulting from MaxForce supplying equipment hereunder, or the furnishing, performance, or use of any products or other goods sold hereto, whether due to a breach of contract, breach of warranty, the negligence of MaxForce, or otherwise.

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